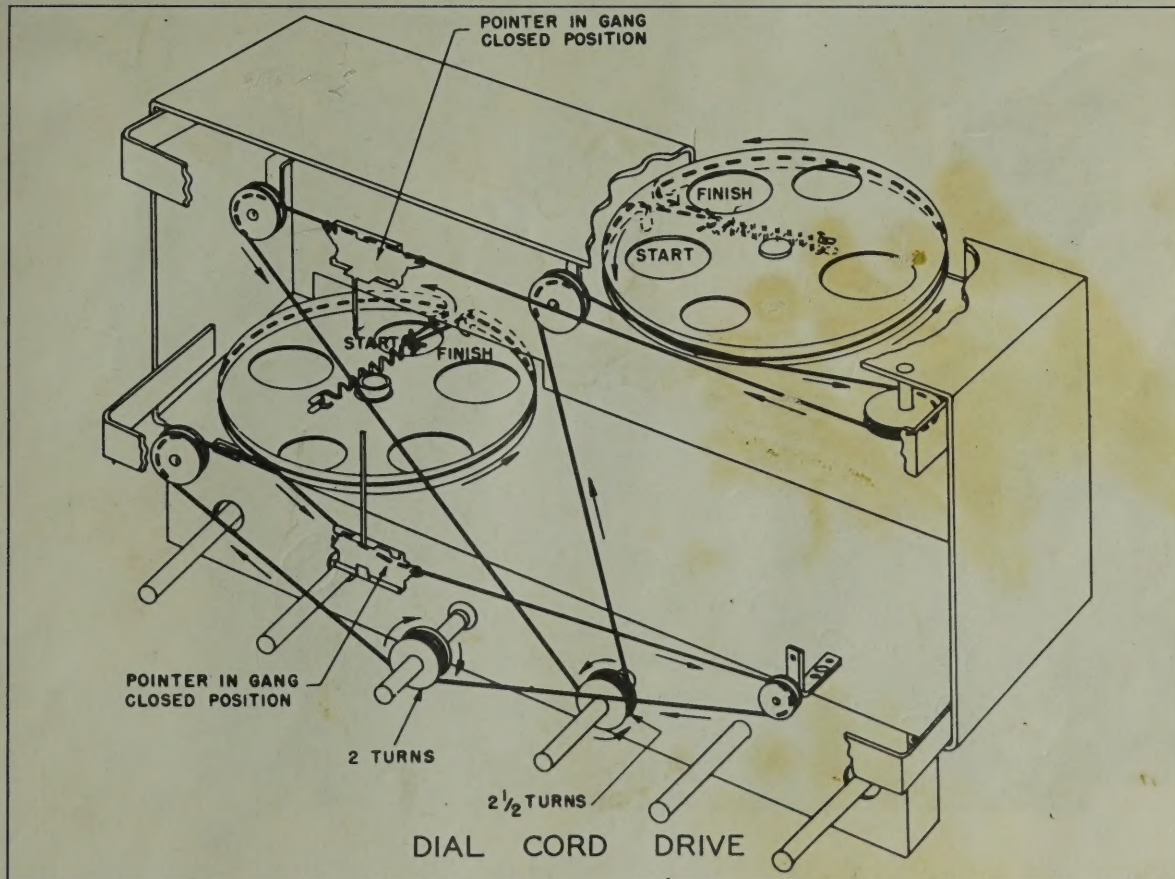


HALLICRAFTERS MODEL S-47

TRADE NAME	Hallicrafters, S-47		
MANUFACTURER	Hallicrafters Co., 5th & Kostner Avenues, Chicago 24, Ill.		
TYPE SET	AC Operated Multi-Band AM-FM Superheterodyne Receiver		
TUBES (FIFTEEN)	Types, 6BA6 RF Amp., 6BE6 Mixer, 6J6 Osc.-AFC, 6SG7 1st IF Amp., 6SG7 2nd IF Amp., 6SG7 FM 3rd IF-AM Det., 6SH7 FM Limiter, 6AL5 FM Det., 6J5 1st AF Amp., 6J5 2nd AF Amp., 6SQ7 3rd AF Amp., 6SQ7 Phase Inv., (2) 6V6GT Power Output, 5U4G Rectifier.		
POWER SUPPLY	105-125 Volts AC	RATING	1.4 Amp. @ 117 Volts AC
TUNING RANGE-BROADCAST	540-1700KC	SHORT WAVE-Band "A"	15-18MC, Band "B" 9-12MC, Band "C" 5.8-18MC
		FREQ. MOD.	88-108MC



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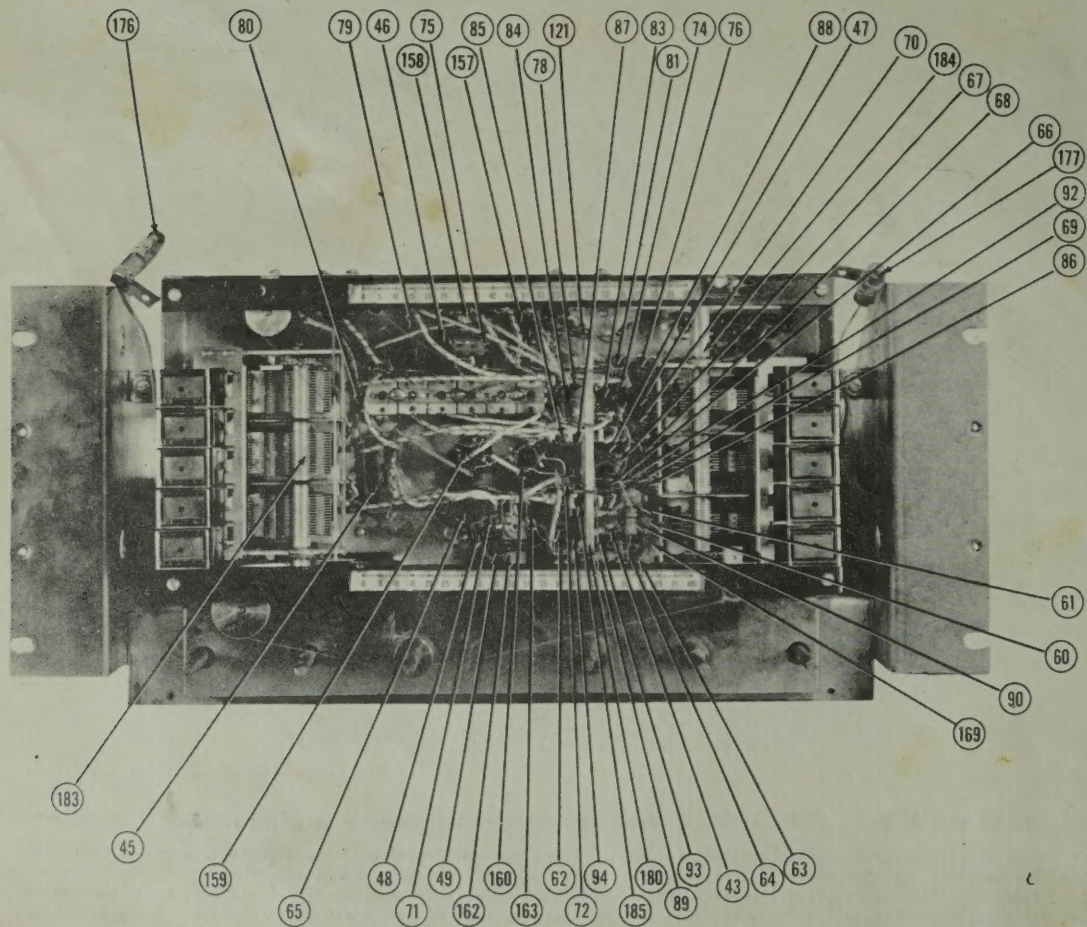
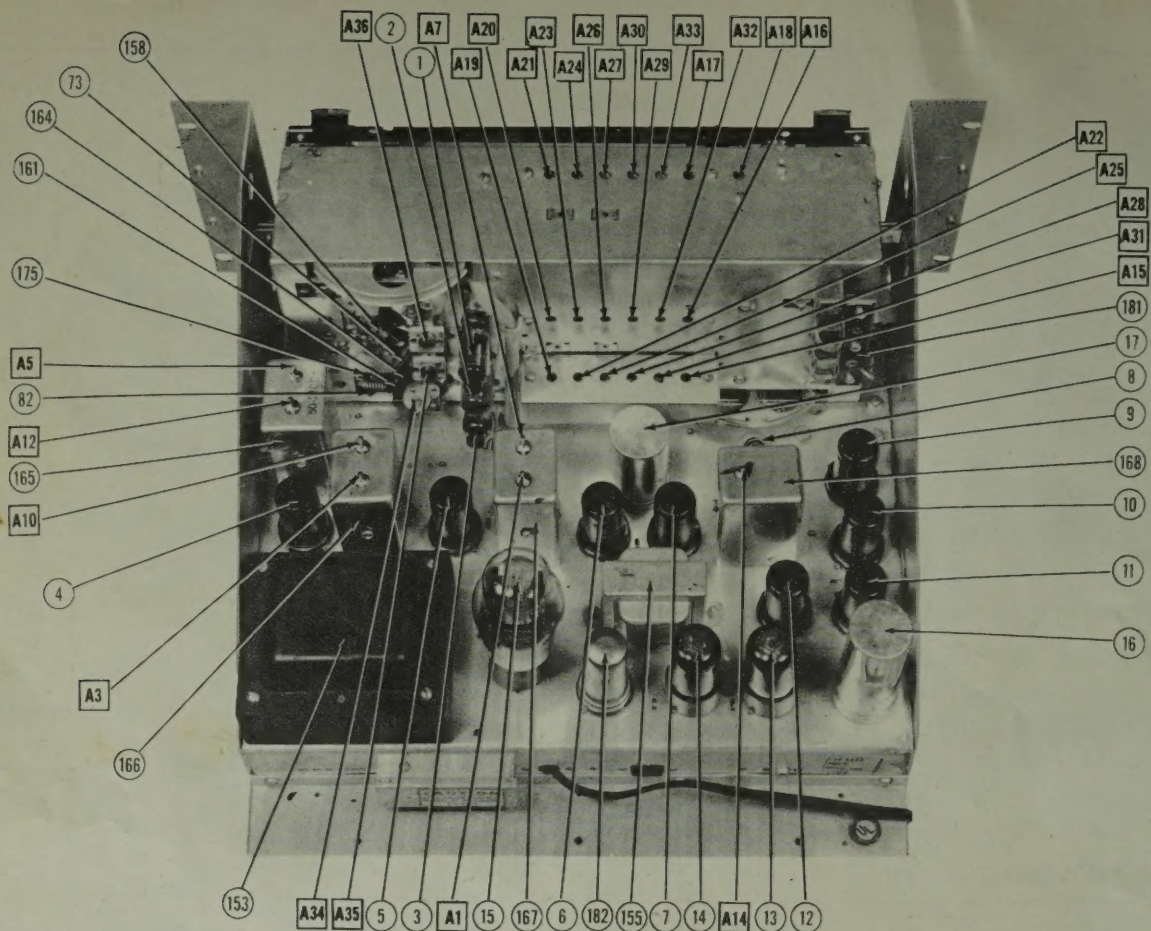
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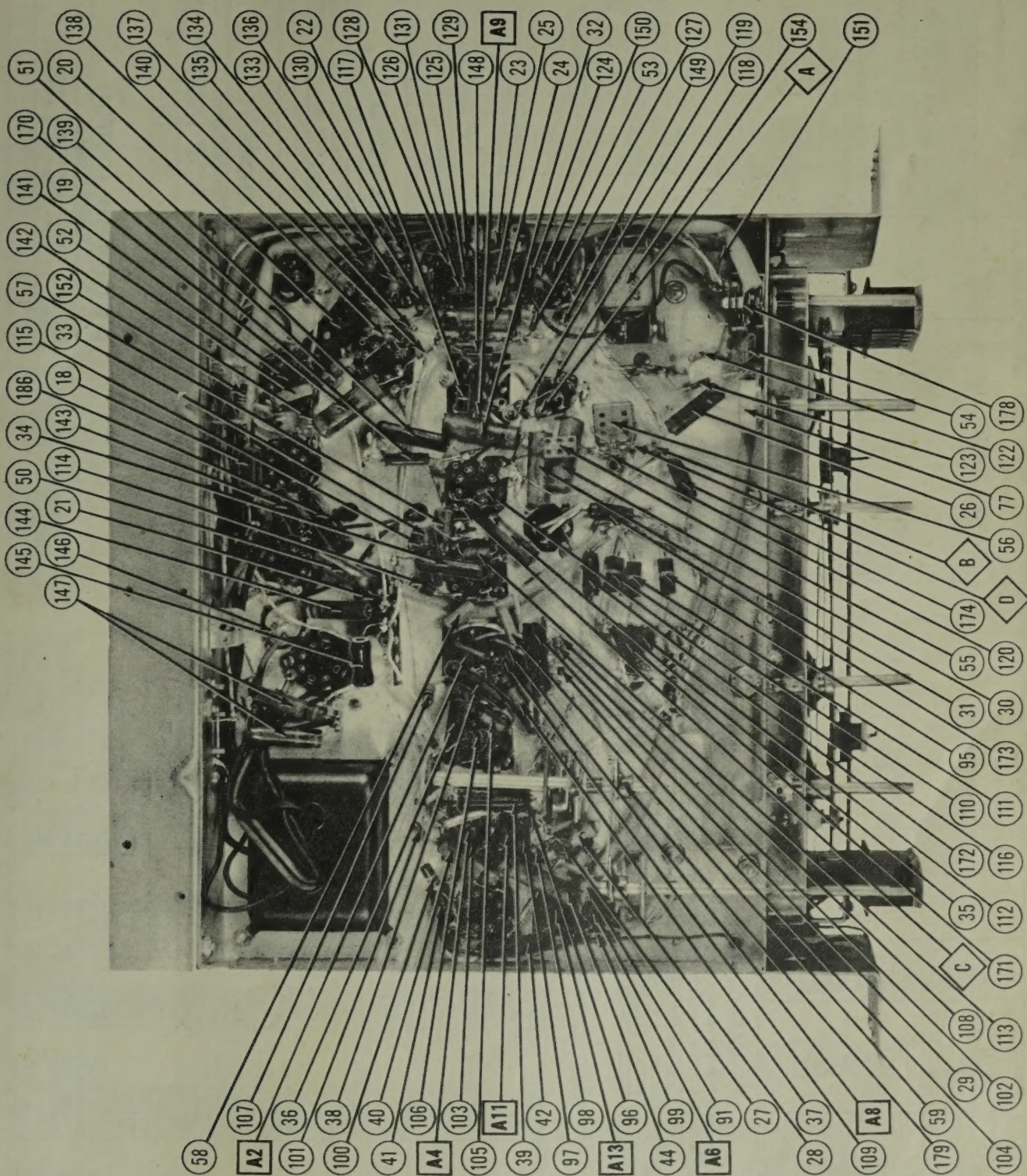
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DATE 9/48-#4816-12 SET #46-FOLDER #12











## PARTS LIST AND DESCRIPTIONS

TUBES (SYLVANIA or Equivalent)

ITEM No.	USE	REPLACEMENT DATA		INSTALLATION NOTES
		HALLICRAFTERS PART No.	STANDARD REPLACEMENT	
1	RF Amp.	68A6	68A6	
2	Mixer	68B6	68B6	
3	Osc.-AFC	68C6	68C6	
4	1st IF Amp.	68G7	68G7	
5	2nd IF Amp.	68H7	68H7	
6	FM 3rd IF-AFM	68G7	68G7	
7	Det.	68G7	68G7	
8	FM Limiter	68H7	68H7	
9	FM Det.	68L5	68L5	
10	1st AF Amp.	68J5	68J5	
11	2nd AF Amp.	68K7	68K7	
12	Phase Inv.	68G7	68G7	
13	Power Output	68G7	68G7	
14	"	68G7	68G7	
15	Rectifier	504G	504G	

## CAPACITORS

Capacity values given in the rating column are in mfd. for Electrolytic and Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REPLACEMENT DATA		IDENTIFICATION CODES AND INSTALLATION NOTES
		HALLICRAFTERS PART No.	STANDARD REPLACEMENT	
16A	60 CAP. 475	45B069	UP9DJ53†	SPRAGUE PART No.
16B	20 CAP. 475			
16C	20 CAP. 475			
17A	10 CAP. 450	45B100	UP9DJ53†	DY-315
17B	10 CAP. 450			
18	20 CAP. 450			
19	20 CAP. 450			
20	20 CAP. 450			
21	20 CAP. 450			
22	20 CAP. 450			
23	20 CAP. 450			
24	20 CAP. 450			
25	20 CAP. 450			
26	20 CAP. 450			
27	20 CAP. 450			
28	20 CAP. 450			
29	20 CAP. 450			
30	20 CAP. 450			
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47	20 CAP. 450			
48	20 CAP. 450			
49	20 CAP. 450			
50	20 CAP. 450			
51	20 CAP. 450			
52	20 CAP. 450			
53	20 CAP. 450			
54	20 CAP. 450			
55	20 CAP. 450			
56	20 CAP. 450			
57	20 CAP. 450			
58	20 CAP. 450			
59	20 CAP. 450			

## PARTS LIST AND DESCRIPTIONS (Continued)

## RESISTORS

ITEM No.	RATING	REPLACEMENT DATA		IDENTIFICATION CODES
		HALLICRAFTERS PART No.	STANDARD REPLACEMENT	
110	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. Voltage Dropping
111	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
112	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
113	220K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
114	47K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
115	330K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
116	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
117	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
118	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
119	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
120	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
121	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
122	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
123	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
124	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
125	220K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
126	470K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
127	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
128	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
129	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
130	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
131	22K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
132	47K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
133	22K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
134	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
135	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
136	47K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
137	47K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
138	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
139	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
140	22K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
141	22K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
142	47K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
143	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
144	47K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
145	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
146	12K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
147	50K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
148	22K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
149	820K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
150	68K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
151	100K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "
152	33K	RC20A103M	BT-2-10K	Br.-Blk.-Or. " "

## TRANSFORMER (POWER)

ITEM No.	RATING	REPLACEMENT DATA		STANCOR PART No.	THORDARSON PART No.	MERIT PART No.
		HALLICRAFTERS PART No.	STANDARD REPLACEMENT			
153	117V AC 750W CT 5-22V AC 6.4V AC 3.0A 1.4A 1.75A DO 3.0A 3.0A	24A864	24A864	P-0105	T22R07	P-2955

## TONE CHOKE

ITEM No.	RATING	REPLACEMENT DATA		STANCOR PART No.	THORDARSON PART No.	MERIT PART No.
		HALLICRAFTERS PART No.	STANDARD REPLACEMENT			
154	4.5VA 650Ω 12.5 Henries	55B062	55B062			

## TRANSFORMER (OUTPUT)

ITEM No.	RATING	REPLACEMENT DATA		STANCOR PART No.	THORDARSON PART No.	MERIT PART No.
		HALLICRAFTERS PART No.	STANDARD REPLACEMENT			
155	700mA 500Ω 400Ω 31Ω	55B096	55B096			

\*Drill new mounting holes.



## PARTS LIST AND DESCRIPTIONS (Continued)

## PARTS LIST AND DESCRIPTIONS (Continued)

## CAPACITORS

Capacity values given in the rating column are in mfd. for Electrolytic and Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REPLACEMENT DATA				IDENTIFICATION CODES AND INSTALLATION NOTES
		HALLICRAFTERS PART No.	AEROVOX PART No.	CORNEL-CLAROSTAT PART No.	SOLAR PART No.	
59	220	CH20A221M	1468-0002	SW572	MO.5-325	LFH-325
60	10	47A149	1468-0001	SW541	MO.5-41	MS-41
61	10000	47B32103N1	1467-01	1D381	MO.3-11	LFH-11
62	47	500	CH20A470M	SW545	MO.5-45	LFH-45
63	500	300	47A147	SW575	MO.5-35	LFH-35
64	1000	300	47A148	1W5D1	MO.3-21	LFH-21
65	3900	300	CH35A392J	SW545	MO.5-45	LFH-45
66	47	500	47A150	SW531	MO.5-41	MS-41
67	10	500	CH20A100K	1W5D1	MO.3-11	LFH-11
68	1000	300	47A148	SW545	MO.5-45	LFH-45
69	47	500	47A150	SW575	MO.5-35	LFH-35
70	500	300	47A147	1W5D1	MO.3-21	LFH-21
71	30	500	CC30SH390H	47A160-3	MO.5-21	LFH-21
72	1.5	500	47A160-3	1W5D1	MO.3-11	LFH-11
73	22	500	CH20A220K	SW571	MO.5-31	LFH-31
74	1000	300	47A149	SW545	MO.5-45	LFH-45
75	100	500	CH20A100M	SW545	MO.5-45	LFH-45
76	47	500	CH20A470M	1W5D1	MO.3-21	LFH-21
186	1000	300	47A148	1W5D1	MO.3-21	LFH-21
187	.01	500	46A6103F	DT681	ST-6-01	TC-11

†omit one section.

\*Parallel sections to obtain desired capacity.

## CONTROLS

ITEM No.	RATING	REPLACEMENT DATA				INSTALLATION NOTES
		HALLICRAFTERS PART No.	IRC PART No.	CLAROSTAT PART No.		
77A	2 Meg. Shaft	25A685	DI3-139	M-66-Z	Volume Control	Attach to 77A per instructions

## RESISTORS

ITEM No.	RATING	REPLACEMENT DATA				IDENTIFICATION CODES
		HALLICRAFTERS PART No.	IRC PART No.			
78	1 Meg.	RC20AE104M	BTS-1 Meg.	Br.-Blk.-Grn. RF Grid		
79	100K	RC20AE104M	BTS-100K	Br.-Blk.-Yl. AVC Network		
80	100K	RC20AE104M	BTS-100K	Br.-Blk.-Yl. " "		
81	100K	RC20AE104M	BTS-100K	Br.-Blk.-Grn. RF Cathode		
82	10K	RC20AE104M	BTS-100K	Br.-Blk.-Grn. Parastic Suppressor		
83	33K	RC20AE104M	BTS-100K	Br.-Blk.-Grn. Parastic Suppressor		
84	100K	RC20AE104M	BTS-100K	Br.-Blk.-Grn. Parastic Suppressor		
85	1 Meg.	RC20AE104M	BTS-1 Meg.	Br.-Blk.-Grn. Parastic Suppressor		
86	22K	RC20AE104M	BTS-22K	Red-Red-Or. Mixer Injector Grid		
87	10K	RC20AE104M	BTS-10K	Br.-Blk.-Grn. Parastic Suppressor		
88	100K	RC20AE104M	BTS-100K	Br.-Blk.-Grn. Parastic Suppressor		
89	100K	RC20AE104M	BTS-100K	Br.-Blk.-Grn. Parastic Suppressor		
90	100K	RC20AE104M	BTS-100K	Br.-Blk.-Grn. Parastic Suppressor		
91	22K	RC20AE104M	BTS-22K	Red-Red-Or. Osc. Grid		
92	22K	RC20AE104M	BTS-22K	Red-Red-Or. Osc. Grid		
93	22K	RC20AE104M	BTS-22K	Red-Red-Or. Osc. Grid		
94	100K	RC20AE104M	BTS-100K	Br.-Blk.-Yl. Voltage Dropping		
95	10K	RC20AE104M	BTS-10K	Br.-Blk.-Grn. Tone Comp.		
96	1 Meg.	RC20AE104M	BTS-1 Meg.	Br.-Blk.-Grn. " "		
97	47K	RC20AE104M	BTS-47K	Yl.-Vl.-Or. " "		
98	47K	RC20AE104M	BTS-47K	Blue-Gray-Or. AVC Network		
99	68K	RC20AE104M	BTS-68K	Yl.-Vl.-Or. 1st IF Screen Dropping		
100	47K	RC20AE104M	BTS-47K	Yl.-Vl.-Or. 1st IF Screen Dropping		
101	100K	RC20AE104M	BTS-100K	Br.-Blk.-Red 1st IF Plate Decoupling		
102	330K	RC20AE104M	BTS-330K	Or.-Or.-Yl. Diode Load		
103	220K	RC20AE104M	BTS-220K	Red-Red-Yl. 2nd IF Grid		
104	1 Meg.	RC20AE104M	BTS-1 Meg.	Br.-Blk.-Grn. AVC Network		
105	220K	RC20AE104M	BTS-220K	Red-Red-Yl. 2nd IF Cathode		
106	700K	RC20AE104M	BTS-700K	Vl.-Blk.-Red 2nd IF Cathode		
107	100K	RC20AE104M	BTS-100K	Br.-Blk.-Red 2nd IF Plate Decoupling		
108	220K	RC20AE104M	BTS-220K	Red-Red-Yl. Diode Load		
109	47K	RC20AD473M	BTS-47K	Yl.-Vl.-Or. Diode RF Filter		

DATE 9/48-#4816-12 SET #46-FOLDER #12

## R F COILS

ITEM No.	USE	DC RES.			REPLACEMENT DATA	
		PRI.	SEC.	HALLICRAFTERS PART No.	MEISSNER PART No.	
156	Ant. Coil	420	7.4	51B355		
157	"	02	02	51B309		
158	"	02	02	51B316		
159	RF Coil	6.7	20.7	51B310		
160	"	02	02	51B305		
161	"	02	02	51B315		
162	Osc. Coil	4.8	4.8	51B311		
163	"	02	02	51B308		
164	"	02	02	51B314		
165	1st IF Trans.	52	52	50C210		
166	Osc. Grid Cap.	5.8	5.8	50C209		
167	2nd IF " "	5.8	5.8	50C209		
168	3rd IF " "	1.2	1.2	50C208		
169	RF Choke	.2	.2	53B008		
170	"	.2	.2	53B009		
171	"	10.5	10.5	53A106		
172	"	10.5	10.5	53A106		
173	"	10.5	10.5	53A106		
174	"	10.5	10.5	53A106		
175	"	10.5	10.5	53A115		

## DIAL LIGHT

ITEM No.	BASE TYPE	VOLTS	AMPS.	REPLACEMENT DATA		INSTALLATION NOTES
				BEAD COLOR	HALLICRAFTERS PART No.	
176	Bayonet	6-8	0.15	Brown		Type 47
177	"	"	"	"		"

## MISCELLANEOUS

ITEM No.	PART NAME	HALLICRAFTERS PART No.	NOTES
178	Switch	60S807	Base-On-Off
179	"	60S264	Treble
180	"	60C266	Band
181	"	18A092	Muting
182	Ballast Tube	24B870	(AM) (12-475MF) each section
183	3 Gangs Var. Cap.	48C176	(FM)
184	Trimmer	48C175	BC Osc. Adj.
185	Trimmer strip	44A189	
186	"	44B195	A15, A19, A22, A25, A28, A31
187	"	44B196	A16, A20, A23, A26, A29, A32
188	"	44B190	A17, A21, A24, A27, A30, A33
189	Trimmer	44A192	FM RF Adj.
190	Pointer	82B143	FM Ant. Adj.
191	Dial Glass	82B138	FM
192	Knob	22B184	Upper
193	"	22B193	Lower
194	"	13A131	

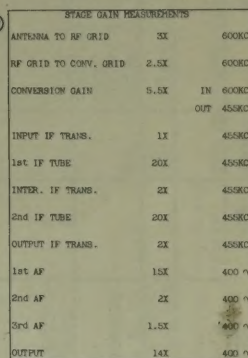
## PUSHBUTTON ADJUSTMENTS

1. Make up list of stations desired to be set up.
2. Turn set on and allow to warm up for at least fifteen minutes.
3. Insulate mating switches by inserting paper strip between contacts.
4. Remove transparent section of button and insert screwdriver thru large hole of button.
5. Loosen locking screw not more than one turn.
6. Depress pushbutton and manually tune in station desired to be set up, and tighten locking screw.
7. Insert call letter tab of station between transparent section of button and metal insert and replace insert in button. This station is now set up.
8. Repeat the above procedure for the remaining buttons to be set up.









IF=10.7 MC FM

A PHOTOFACT STANDARD NOTATION SCHEMATIC  
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# ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use scales on dial pointer rails for calibration purposes. These are accessible after dial backplate has been removed. With tuning caps, fully closed set right edges of dial pointer scales to "0" on both scales.  
Use insulated screwdriver for all adjustments.  
Set treble tone control to #1 position fully counter-clockwise.

## AM IF ALIGNMENT

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1 .01 MFD	High side to stator of center section of AM tuning cap. Low side of chassis.	455KC	BC (3 Pos.) calibration strip.	#55 on AM calibration strip.	Across voice coil	A1, A2, A3, A4, A5, A6.	Adjust for maximum output with tone control fully counter-clockwise.

## FM IF ALIGNMENT USING AM SIGNAL GENERATOR AND VTVM

If a VTVM is not available a 20KΩ per volt DC voltmeter may be used.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
2 .01 MFD	High side to stator of center section of FM tuning cap. Low side to chassis.	10.7MC (Unmodulated)	FM (4 Pos.) calibration strip.	#50 on FM calibration strip.	DC probe to Point A9, A10, A11, A12 to chassis A13	A7, A8, A9, A10, A11, A12	Adjust for maximum deflection.
3 .01 MFD	"	"	"	"	DC probe to Point A9, A10, A11, A12 to chassis	A14	Adjust for zero deflection. Continue with RF Alignment in Step 5.

## FM IF ALIGNMENT USING FM SIGNAL GENERATOR AND OSCILLOSCOPE

Use frequency modulated signal with 80 V modulation and 250KC sweep. Use 120 V sawtooth voltage in scope for horizontal deflection.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	SCOPE CONNECT	ADJUST	REMARKS
2 .01 MFD	High side to Pin 4 (grid) of 6BG7 (1st IF Tube (4). Low side to chassis.	10.7MC (Mod.)	FM (4 Pos.) calibration strip.	#50 on FM calibration strip.	Vertical input in series with 200K Ω resistor to Point A9, A10, A11, A12 to chassis	A7, A8, A9, A10, A11, A12	Adjust for maximum amplitude and coincidence of pattern per Fig. 1.
3 .01 MFD	High side to stator of center section of FM tuning cap. Low side to chassis.	"	"	"	Vertical input to Point A9, A10, A11, A12 to chassis	A12, A13	"
4 .01 MFD	High side to Pin 4 (grid) of 6BG7 (1st IF Tube (4). Low side to chassis.	"	"	"	Vertical input to Point A9, A10, A11, A12 to chassis	A9, A14	Alternately adjust A9 for maximum amplitude and A14 for maximum straightness of crossover lines with center of pattern per Fig. 2. Continue with RF Alignment in Step 5.

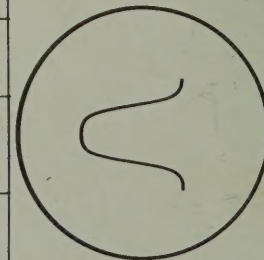


FIG. 1

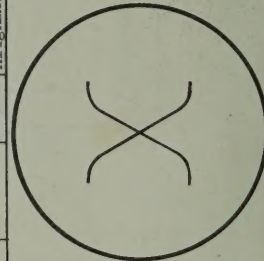


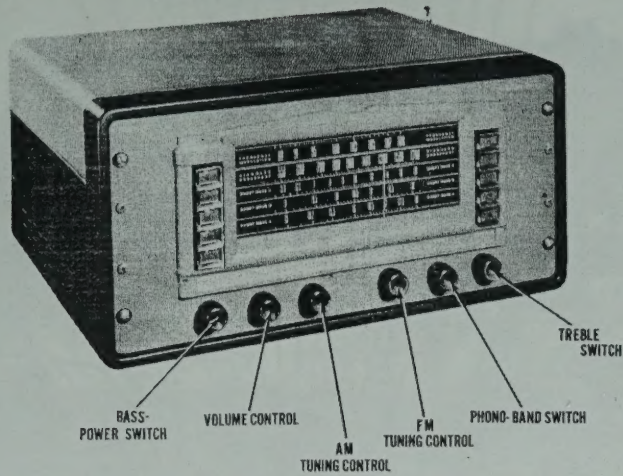
FIG. 2

## RF ALIGNMENT

Standard RFA dummy antenna consists of 200 MFD cap. in series with a 20 microhenry RF choke with choke shunted by a 400 MFD cap. in series with a 400Ω carbon resistor. Volume control should be at maximum position, output of signal generator should be no higher than necessary to obtain an output reading. Use an insulated alignment screwdriver for adjusting.

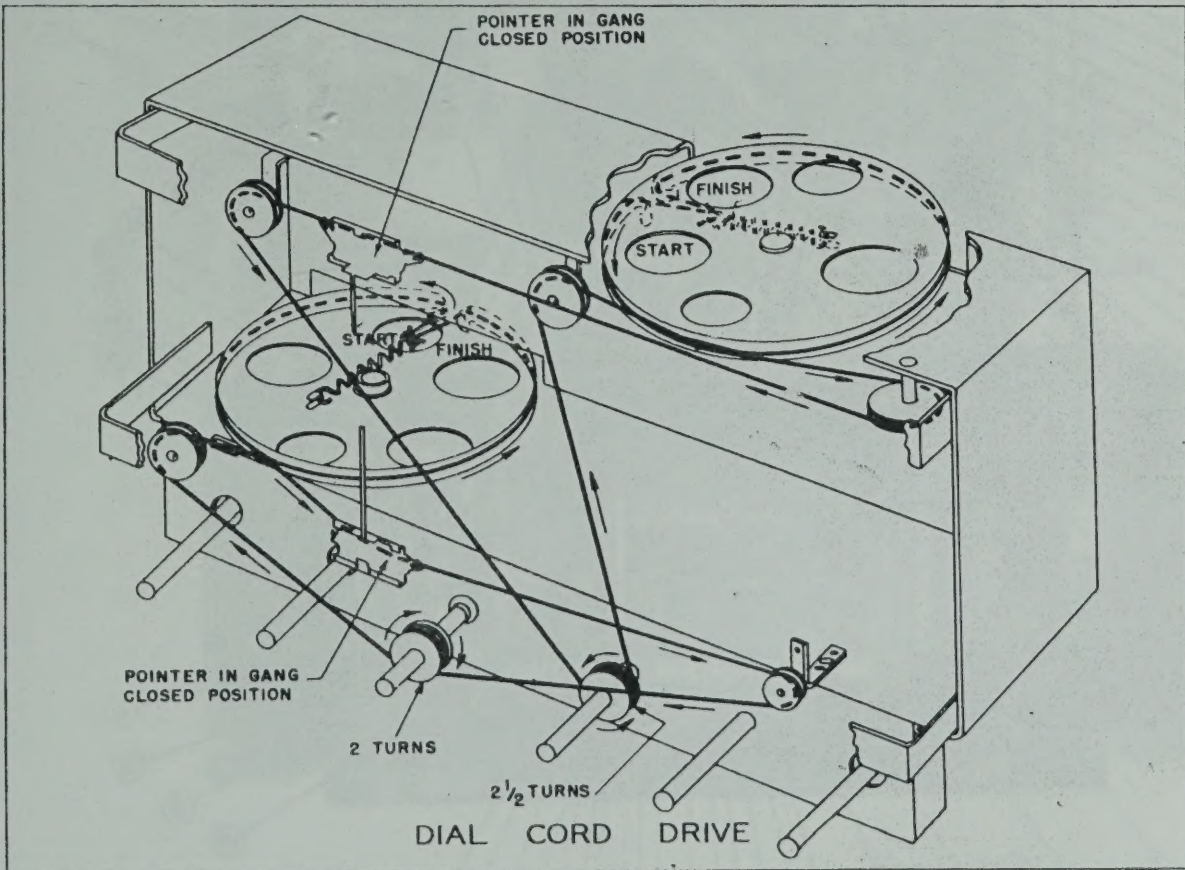
DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
5 RFA	To terminals "A" and "G" on ant. terminal strip	1500KC	BC	#82 on AM calibration strip.	Across voice coil	A15	Adjust for maximum output
6 "	"	"	"	Tune for maximum output.	"	A16	Adjust for maximum output
7 "	"	600KC	"	#15.5 on AM calibration strip.	"	A17, A18	Adjust for maximum output. Repeat Steps 5, 6 & 7 until no further improvement can be made.
8 "	"	16MC	Band "B" (2 positions from full counter-clockwise)	#84 on AM calibration strip.	"	A19	Adjust for maximum output
9 "	"	"	"	Tune for maximum output.	"	A20, A21, A22	Rock tuning cap. and adjust for maximum output. Adjust for maximum output
10 "	"	18MC	"A" (fully counter-clockwise)	#94.5 on AM calibration strip.	"	"	"
11 "	"	"	"	Tune for maximum output.	"	A23, A24, A25	Rock tuning cap. and adjust for maximum output. Adjust for maximum output
12 "	"	15MC	"	#7.5 on AM calibration strip.	"	"	"
13 "	"	"	"	Tune for maximum output.	"	A26, A27	Rock tuning cap. and adjust for maximum output. Repeat Steps 10, 11, 12 & 13 until no further improvement can be made.
14 "	"	12MC	"B" (1 Position from full counter-clockwise)	#91.5 on AM calibration strip.	"	A28	Adjust for maximum output
15 "	"	"	"	Tune for maximum output.	"	A29, A30	Rock tuning cap. and adjust for maximum output. Adjust for maximum output
16 "	"	9MC	"	#6.5 on AM calibration strip.	"	A31	"
17 "	"	"	"	Tune for maximum output.	"	A32, A33	Rock tuning cap. and adjust for maximum output. Repeat Steps 14, 15, 16 & 17 until no further improvement can be made.
18 2 - 150Ω carbon res.	Each side in series with 150Ω to FM dipole terminals.	108MC	FM	#33.5 on FM calibration strip.	"	A34	Adjust for maximum output
19 "	"	"	"	Tune for maximum output.	"	A35, A36	"





HALLICRAFTERS MODEL S-47

TRADE NAME	Hallcrafters, S-47		
MANUFACTURER	Hallcrafters Co., 5th & Kostner Avenues, Chicago 24, Ill.		
TYPE SET	AC Operated Multi-Band AM-FM Superheterodyne Receiver		
TUBES (FIFTEEN)	Types, 6BA6 RF Amp., 6BE6 Mixer, 6J6 Osc.-AFC, 6SQ7 1st IF Amp., 6SG7 2nd IF Amp., 6SG7 FM 3rd IF-AM Det., 6SH7 FM Limiter, 6AL5 FM Det., 6J5 1st AF Amp., 6J5 2nd AF Amp., 6SQ7 3rd AF Amp., 6SQ7 Phase Inv., (2) 6V6GT Power Output, 5U4G Rectifier.		
POWER SUPPLY	105-125 Volts AC	RATING	1.4 Amp. @ 117 Volts AC
TUNING RANGE-BROADCAST	540-1700KC	SHORT WAVE-Band "A"	15-18MC, Band "B" 9-12MC, Band "C" 5.8-18MC
		FREQ. MOD.	88-108MC



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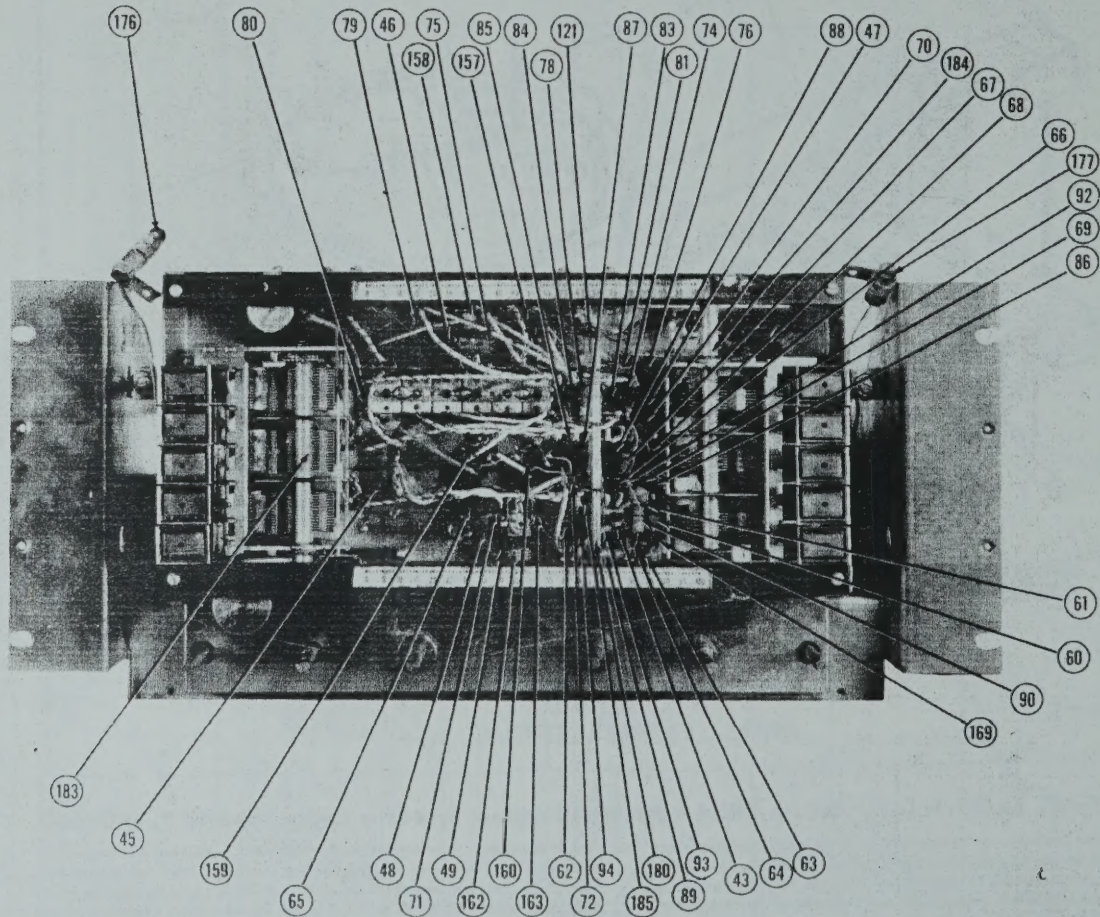
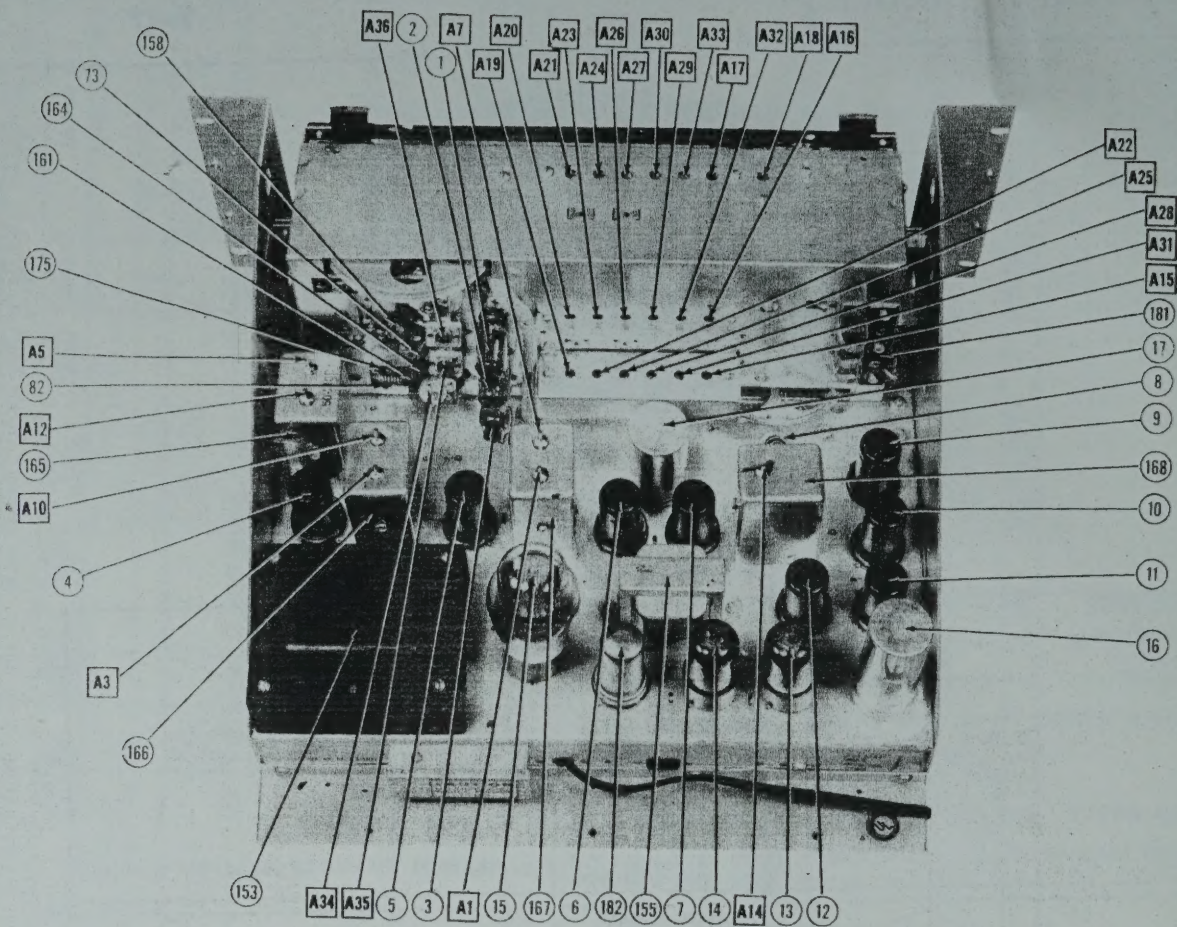
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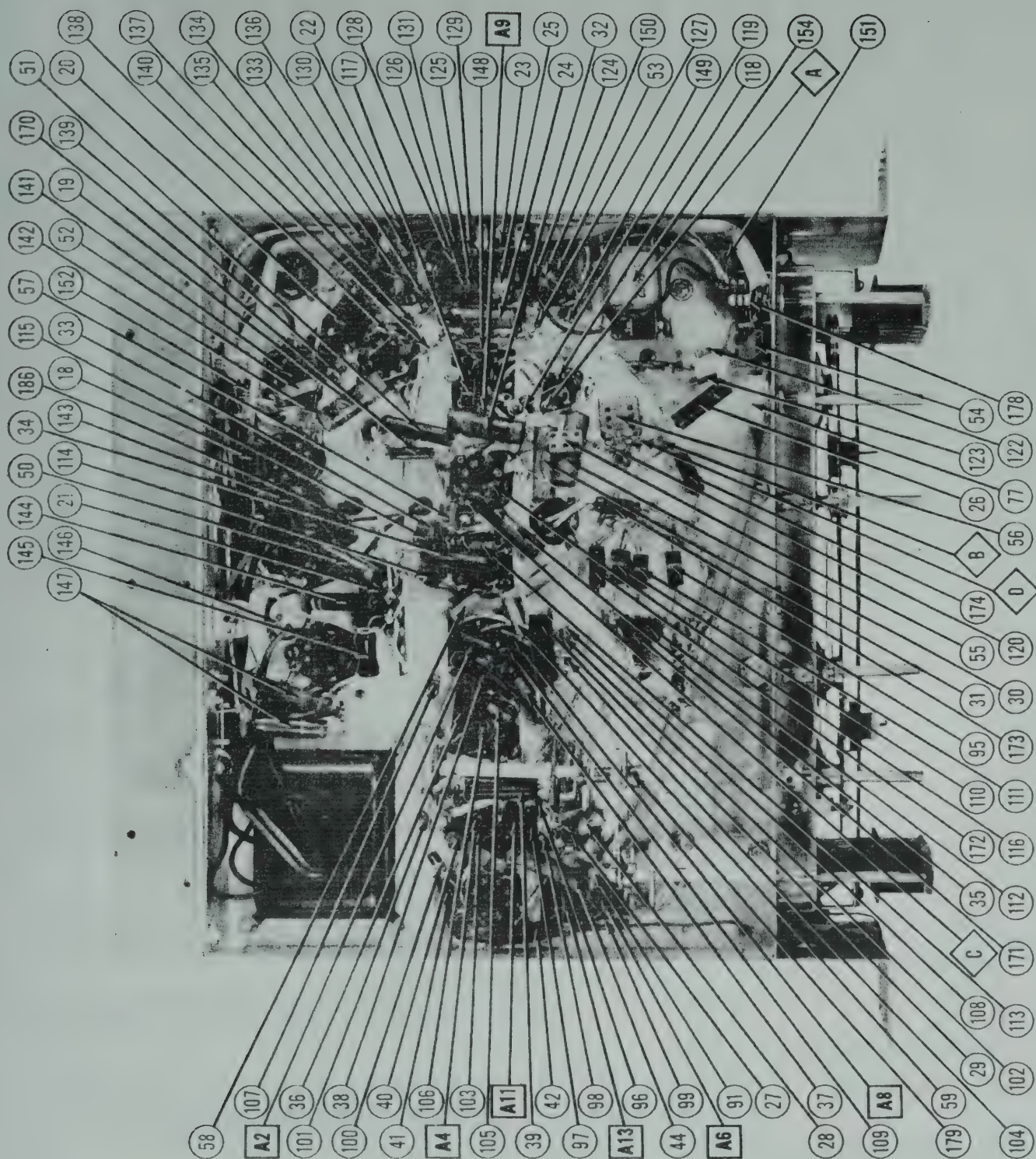
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DATE 9/48-#4816-12 SET #46-FOLDER #12











## PARTS LIST AND DESCRIPTIONS

TUBES (SYLVANIA or Equivalent)

## PARTS LIST AND DESCRIPTIONS (Continued)

## RESISTORS

ITEM No.	USE	REPLACEMENT DATA		RATING	REPLACEMENT DATA		IDENTIFICATION CODES
		HALLICRAFTERS PART No.	STANDARD REPLACEMENT		WATTS	HALLICRAFTERS PART No.	
1-1	RF Amp.	4EAG	4EAG	100K	100K	4EAG	Br.-Blk.-Gr. 100K
1-2	Mixer	4B36	4B36	100K	100K	4B36	Br.-Blk.-Gr. 100K
1-3	1st AF Amp.	4C6	4C6	100K	100K	4C6	Br.-Blk.-Gr. 100K
1-4	2nd AF Amp.	4C7	4C7	100K	100K	4C7	Br.-Blk.-Gr. 100K
1-5	3rd AF Amp.	4C8	4C8	100K	100K	4C8	Br.-Blk.-Gr. 100K
1-6	Phase Inverter	4C9	4C9	100K	100K	4C9	Br.-Blk.-Gr. 100K
1-7	Power Output	4C10	4C10	100K	100K	4C10	Br.-Blk.-Gr. 100K
1-8	Rectifier	4C11	4C11	100K	100K	4C11	Br.-Blk.-Gr. 100K
2-1	FM Limiter	4C12	4C12	100K	100K	4C12	Br.-Blk.-Gr. 100K
2-2	1st AF Amp.	4C13	4C13	100K	100K	4C13	Br.-Blk.-Gr. 100K
2-3	2nd AF Amp.	4C14	4C14	100K	100K	4C14	Br.-Blk.-Gr. 100K
2-4	3rd AF Amp.	4C15	4C15	100K	100K	4C15	Br.-Blk.-Gr. 100K
2-5	Phase Inverter	4C16	4C16	100K	100K	4C16	Br.-Blk.-Gr. 100K
2-6	Power Output	4C17	4C17	100K	100K	4C17	Br.-Blk.-Gr. 100K
2-7	Rectifier	4C18	4C18	100K	100K	4C18	Br.-Blk.-Gr. 100K
2-8	FM Limiter	4C19	4C19	100K	100K	4C19	Br.-Blk.-Gr. 100K
2-9	1st AF Amp.	4C20	4C20	100K	100K	4C20	Br.-Blk.-Gr. 100K
2-10	2nd AF Amp.	4C21	4C21	100K	100K	4C21	Br.-Blk.-Gr. 100K
2-11	3rd AF Amp.	4C22	4C22	100K	100K	4C22	Br.-Blk.-Gr. 100K
2-12	Phase Inverter	4C23	4C23	100K	100K	4C23	Br.-Blk.-Gr. 100K
2-13	Power Output	4C24	4C24	100K	100K	4C24	Br.-Blk.-Gr. 100K
2-14	Rectifier	4C25	4C25	100K	100K	4C25	Br.-Blk.-Gr. 100K
2-15	FM Limiter	4C26	4C26	100K	100K	4C26	Br.-Blk.-Gr. 100K
2-16	1st AF Amp.	4C27	4C27	100K	100K	4C27	Br.-Blk.-Gr. 100K
2-17	2nd AF Amp.	4C28	4C28	100K	100K	4C28	Br.-Blk.-Gr. 100K
2-18	3rd AF Amp.	4C29	4C29	100K	100K	4C29	Br.-Blk.-Gr. 100K
2-19	Phase Inverter	4C30	4C30	100K	100K	4C30	Br.-Blk.-Gr. 100K
2-20	Power Output	4C31	4C31	100K	100K	4C31	Br.-Blk.-Gr. 100K
2-21	Rectifier	4C32	4C32	100K	100K	4C32	Br.-Blk.-Gr. 100K
2-22	FM Limiter	4C33	4C33	100K	100K	4C33	Br.-Blk.-Gr. 100K
2-23	1st AF Amp.	4C34	4C34	100K	100K	4C34	Br.-Blk.-Gr. 100K
2-24	2nd AF Amp.	4C35	4C35	100K	100K	4C35	Br.-Blk.-Gr. 100K
2-25	3rd AF Amp.	4C36	4C36	100K	100K	4C36	Br.-Blk.-Gr. 100K
2-26	Phase Inverter	4C37	4C37	100K	100K	4C37	Br.-Blk.-Gr. 100K
2-27	Power Output	4C38	4C38	100K	100K	4C38	Br.-Blk.-Gr. 100K
2-28	Rectifier	4C39	4C39	100K	100K	4C39	Br.-Blk.-Gr. 100K
2-29	FM Limiter	4C40	4C40	100K	100K	4C40	Br.-Blk.-Gr. 100K
2-30	1st AF Amp.	4C41	4C41	100K	100K	4C41	Br.-Blk.-Gr. 100K
2-31	2nd AF Amp.	4C42	4C42	100K	100K	4C42	Br.-Blk.-Gr. 100K
2-32	3rd AF Amp.	4C43	4C43	100K	100K	4C43	Br.-Blk.-Gr. 100K
2-33	Phase Inverter	4C44	4C44	100K	100K	4C44	Br.-Blk.-Gr. 100K
2-34	Power Output	4C45	4C45	100K	100K	4C45	Br.-Blk.-Gr. 100K
2-35	Rectifier	4C46	4C46	100K	100K	4C46	Br.-Blk.-Gr. 100K
2-36	FM Limiter	4C47	4C47	100K	100K	4C47	Br.-Blk.-Gr. 100K
2-37	1st AF Amp.	4C48	4C48	100K	100K	4C48	Br.-Blk.-Gr. 100K
2-38	2nd AF Amp.	4C49	4C49	100K	100K	4C49	Br.-Blk.-Gr. 100K
2-39	3rd AF Amp.	4C50	4C50	100K	100K	4C50	Br.-Blk.-Gr. 100K
2-40	Phase Inverter	4C51	4C51	100K	100K	4C51	Br.-Blk.-Gr. 100K
2-41	Power Output	4C52	4C52	100K	100K	4C52	Br.-Blk.-Gr. 100K
2-42	Rectifier	4C53	4C53	100K	100K	4C53	Br.-Blk.-Gr. 100K
2-43	FM Limiter	4C54	4C54	100K	100K	4C54	Br.-Blk.-Gr. 100K
2-44	1st AF Amp.	4C55	4C55	100K	100K	4C55	Br.-Blk.-Gr. 100K
2-45	2nd AF Amp.	4C56	4C56	100K	100K	4C56	Br.-Blk.-Gr. 100K
2-46	3rd AF Amp.	4C57	4C57	100K	100K	4C57	Br.-Blk.-Gr. 100K
2-47	Phase Inverter	4C58	4C58	100K	100K	4C58	Br.-Blk.-Gr. 100K
2-48	Power Output	4C59	4C59	100K	100K	4C59	Br.-Blk.-Gr. 100K
2-49	Rectifier	4C60	4C60	100K	100K	4C60	Br.-Blk.-Gr. 100K
2-50	FM Limiter	4C61	4C61	100K	100K	4C61	Br.-Blk.-Gr. 100K
2-51	1st AF Amp.	4C62	4C62	100K	100K	4C62	Br.-Blk.-Gr. 100K
2-52	2nd AF Amp.	4C63	4C63	100K	100K	4C63	Br.-Blk.-Gr. 100K
2-53	3rd AF Amp.	4C64	4C64	100K	100K	4C64	Br.-Blk.-Gr. 100K
2-54	Phase Inverter	4C65	4C65	100K	100K	4C65	Br.-Blk.-Gr. 100K
2-55	Power Output	4C66	4C66	100K	100K	4C66	Br.-Blk.-Gr. 100K
2-56	Rectifier	4C67	4C67	100K	100K	4C67	Br.-Blk.-Gr. 100K
2-57	FM Limiter	4C68	4C68	100K	100K	4C68	Br.-Blk.-Gr. 100K
2-58	1st AF Amp.	4C69	4C69	100K	100K	4C69	Br.-Blk.-Gr. 100K
2-59	2nd AF Amp.	4C70	4C70	100K	100K	4C70	Br.-Blk.-Gr. 100K
2-60	3rd AF Amp.	4C71	4C71	100K	100K	4C71	Br.-Blk.-Gr. 100K
2-61	Phase Inverter	4C72	4C72	100K	100K	4C72	Br.-Blk.-Gr. 100K
2-62	Power Output	4C73	4C73	100K	100K	4C73	Br.-Blk.-Gr. 100K
2-63	Rectifier	4C74	4C74	100K	100K	4C74	Br.-Blk.-Gr. 100K
2-64	FM Limiter	4C75	4C75	100K	100K	4C75	Br.-Blk.-Gr. 100K
2-65	1st AF Amp.	4C76	4C76	100K	100K	4C76	Br.-Blk.-Gr. 100K
2-66	2nd AF Amp.	4C77	4C77	100K	100K	4C77	Br.-Blk.-Gr. 100K
2-67	3rd AF Amp.	4C78	4C78	100K	100K	4C78	Br.-Blk.-Gr. 100K
2-68	Phase Inverter	4C79	4C79	100K	100K	4C79	Br.-Blk.-Gr. 100K
2-69	Power Output	4C80	4C80	100K	100K	4C80	Br.-Blk.-Gr. 100K
2-70	Rectifier	4C81	4C81	100K	100K	4C81	Br.-Blk.-Gr. 100K
2-71	FM Limiter	4C82	4C82	100K	100K	4C82	Br.-Blk.-Gr. 100K
2-72	1st AF Amp.	4C83	4C83	100K	100K	4C83	Br.-Blk.-Gr. 100K
2-73	2nd AF Amp.	4C84	4C84	100K	100K	4C84	Br.-Blk.-Gr. 100K
2-74	3rd AF Amp.	4C85	4C85	100K	100K	4C85	Br.-Blk.-Gr. 100K
2-75	Phase Inverter	4C86	4C86	100K	100K	4C86	Br.-Blk.-Gr. 100K
2-76	Power Output	4C87	4C87	100K	100K	4C87	Br.-Blk.-Gr. 100K
2-77	Rectifier	4C88	4C88	100K	100K	4C88	Br.-Blk.-Gr. 100K
2-78	FM Limiter	4C89	4C89	100K	100K	4C89	Br.-Blk.-Gr. 100K
2-79	1st AF Amp.	4C90	4C90	100K	100K	4C90	Br.-Blk.-Gr. 100K
2-80	2nd AF Amp.	4C91	4C91	100K	100K	4C91	Br.-Blk.-Gr. 100K
2-81	3rd AF Amp.	4C92	4C92	100K	100K	4C92	Br.-Blk.-Gr. 100K
2-82	Phase Inverter	4C93	4C93	100K	100K	4C93	Br.-Blk.-Gr. 100K
2-83	Power Output	4C94	4C94	100K	100K	4C94	Br.-Blk.-Gr. 100K
2-84	Rectifier	4C95	4C95	100K	100K	4C95	Br.-Blk.-Gr. 100K
2-85	FM Limiter	4C96	4C96	100K	100K	4C96	Br.-Blk.-Gr. 100K
2-86	1st AF Amp.	4C97	4C97	100K	100K	4C97	Br.-Blk.-Gr. 100K
2-87	2nd AF Amp.	4C98	4C98	100K	100K	4C98	Br.-Blk.-Gr. 100K
2-88	3rd AF Amp.	4C99	4C99	100K	100K	4C99	Br.-Blk.-Gr. 100K
2-89	Phase Inverter	4C100	4C100	100K	100K	4C100	Br.-Blk.-Gr. 100K
2-90	Power Output	4C101	4C101	100K	100K	4C101	Br.-Blk.-Gr. 100K
2-91	Rectifier	4C102	4C102	100K	100K	4C102	Br.-Blk.-Gr. 100K
2-92	FM Limiter	4C103	4C103	100K	100K	4C103	Br.-Blk.-Gr. 100K
2-93	1st AF Amp.	4C104	4C104	100K	100K	4C104	Br.-Blk.-Gr. 100K
2-94	2nd AF Amp.	4C105	4C105	100K	100K	4C105	Br.-Blk.-Gr. 100K
2-95	3rd AF Amp.	4C106	4C106	100K	100K	4C106	Br.-Blk.-Gr. 100K
2-96	Phase Inverter	4C107	4C107	100K	100K	4C107	Br.-Blk.-Gr. 100K
2-97	Power Output	4C108	4C108	100K	100K	4C108	Br.-Blk.-Gr. 100K
2-98	Rectifier	4C109	4C109	100K	100K	4C109	Br.-Blk.-Gr. 100K
2-99	FM Limiter	4C110	4C110	100K	100K	4C110	Br.-Blk.-Gr. 100K
2-100	1st AF Amp.	4C111	4C111	100K	100K	4C111	Br.-Blk.-Gr. 100K
2-101	2nd AF Amp.	4C112	4C112	100K	100K	4C112	Br.-Blk.-Gr. 100K
2-102	3rd AF Amp.	4C113	4C113	100K	100K	4C113	Br.-Blk.-Gr. 100K
2-103	Phase Inverter	4C114	4C114	100K	100K	4C114	Br.-Blk.-Gr. 100K
2-104	Power Output	4C115	4C115	100K	100K	4C115	Br.-Blk.-Gr. 100K
2-105	Rectifier	4C116	4C116	100K	100K	4C116	Br.-Blk.-Gr. 100K
2-106	FM Limiter	4C117	4C117	100K	100K	4C117	Br.-Blk.-Gr. 100K
2-107	1st AF Amp.	4C118	4C118	100K	100K	4C118	Br.-Blk.-Gr. 100K
2-108	2nd AF Amp.	4C119	4C119	100K	100K	4C119	Br.-Blk.-Gr. 100K
2-109	3rd AF Amp.	4C120	4C120	100K	100K	4C120	Br.-Blk.-Gr. 100K
2-110	Phase Inverter	4C121	4C121	100K	100K	4C121	Br.-Blk.-Gr. 100K
2-111	Power Output	4C122	4C122	100K	100K	4C122	Br.-Blk.-Gr. 100K
2-112	Rectifier	4C123	4C123	100K	100K	4C123	Br.-Blk.-Gr. 100K
2-113	FM Limiter	4C124	4C124	100K	100K	4C124	Br.-Blk.-Gr. 100K
2-114	1st AF Amp.	4C125	4C125	100K	100K	4C125	Br.-Blk.-Gr. 100K
2-115	2nd AF Amp.	4C126	4C126	100K	100K	4C126	Br.-Blk.-Gr. 100K
2-116	3rd AF Amp.	4C127	4C127	100K	100K	4C127	Br.-Blk.-Gr. 100K
2-117	Phase Inverter	4C128	4C128	100K	100K	4C128	Br.-Blk.-Gr. 100K
2-118	Power Output	4C129	4C129	100K	100K	4C129	Br.-Blk.-Gr. 100K
2-119	Rectifier	4C130	4C130	100K	100K	4C130	Br.-Blk.-Gr. 100K
2-120	FM Limiter	4C131	4C131	100K	100K	4C131	Br.-Blk.-Gr. 100K
2-121	1st AF Amp.	4C132	4C132	100K	100K	4C132	Br.-Blk.-Gr. 100K
2-122	2nd AF Amp.	4C133	4C133	100K	100K	4C133	Br.-Blk.-Gr. 100K
2-123	3rd AF Amp.	4C134	4C134	100K	100K	4C134	Br.-Blk.-Gr. 100K
2-124	Phase Inverter	4C135	4C135	100K	100K	4C135	Br.-Blk.-Gr. 100K
2-125	Power Output	4C136	4C136	100K	100K	4C136	Br.-Blk.-Gr. 100K
2-126	Rectifier	4C137	4C137	100K	100K	4C137	Br.-Blk.-Gr. 100K
2-127	FM Limiter	4C138	4C138	100K	100K	4C138	Br.-Blk.-Gr. 100K
2-128	1st AF Amp.	4C139	4C139	100K	100K	4C139	Br.-Blk.-Gr. 100K
2-129	2nd AF Amp.	4C140	4C140	100K	100K	4C140	Br.-Blk.-Gr. 100K
2-130	3rd AF Amp.	4C141	4C141	100K	100K	4C141	Br.-Blk.-Gr. 100K
2-131	Phase Inverter	4C142	4C142	100K	100K	4C142	Br.-Blk.-Gr. 100K
2-132	Power Output	4C143	4C143	100K	100K	4C143	Br.-Blk.-Gr. 100K
2-133	Rectifier	4C144	4C144	100K	100K	4C144	Br.-Blk.-Gr. 100K
2-134	FM Limiter	4C145	4C145	100K	100K	4C145	Br.-Blk.-Gr. 100K
2-135	1st AF Amp.	4C146	4C146	100K	100K	4C146	Br



PARTS LIST AND DESCRIPTIONS (Continued)

CAPACITORS

Capacity values given in the rating column are in mfd. for Electrolytic and Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REPLACEMENT DATA			IDENTIFICATION CODES	
		HALLICRAFTERS PART No.	AEROVOX PART No.	CORNELL-DUBILIER PART No.	SOLAR PART No.	SPRAGUE PART No.
150	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
151	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
152	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
153	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
154	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
155	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
156	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
157	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
158	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
159	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
160	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
161	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
162	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
163	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
164	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
165	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
166	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
167	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
168	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
169	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
170	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
171	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
172	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
173	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
174	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325
175	2.0	022A422K	1488-0102	5W372	NO. 5-225	1FV-325

\*PARTIAL REPLACEMENT DATA TO OBTAIN DESIRED CAPACITANCE.

CONTROLS

ITEM No.	RATING	REPLACEMENT DATA			INSTALLATION NOTES
		HALLICRAFTERS PART No.	IRC PART No.	CLAROSTAT PART No.	
176	2.0	25W335	D32-335	N-50-2	Volume Control
177	2.0	25W335	D32-335	N-50-2	Attach to 2nd per instructions

RESISTORS

ITEM No.	RATING	REPLACEMENT DATA			IDENTIFICATION CODES
		HALLICRAFTERS PART No.	IRC PART No.	CLAROSTAT PART No.	
178	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
179	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
180	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
181	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
182	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
183	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
184	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
185	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
186	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
187	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
188	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
189	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
190	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
191	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
192	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
193	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
194	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
195	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
196	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
197	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
198	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
199	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid
200	1.0W	R20A422K	BTS-100K	Br-Bk-Yk	RF Grid

PARTS LIST AND DESCRIPTIONS (Continued)

R F COILS

ITEM No.	USE	DC RES.		REPLACEMENT DATA	
		PRI	SEC.	HALLICRAFTERS PART No.	MEISSNER PART No.
150	Ant. Coupler	2.0	1.0	150000	
151	"	2.0	1.0	150000	
152	"	2.0	1.0	150000	
153	"	2.0	1.0	150000	
154	"	2.0	1.0	150000	
155	"	2.0	1.0	150000	
156	"	2.0	1.0	150000	
157	"	2.0	1.0	150000	
158	"	2.0	1.0	150000	
159	"	2.0	1.0	150000	
160	"	2.0	1.0	150000	
161	"	2.0	1.0	150000	
162	"	2.0	1.0	150000	
163	"	2.0	1.0	150000	
164	"	2.0	1.0	150000	
165	"	2.0	1.0	150000	
166	"	2.0	1.0	150000	
167	"	2.0	1.0	150000	
168	"	2.0	1.0	150000	
169	"	2.0	1.0	150000	
170	"	2.0	1.0	150000	
171	"	2.0	1.0	150000	
172	"	2.0	1.0	150000	
173	"	2.0	1.0	150000	
174	"	2.0	1.0	150000	
175	"	2.0	1.0	150000	

DIAL LIGHT

ITEM No.	BASE TYPE	VOLTS	AMPS.	REPLACEMENT DATA	
				BEAD COLOR	HALLICRAFTERS PART No.
176	SAVONET	2-3	0.5	BROWN	
177	"	"	"	"	

MISCELLANEOUS

ITEM No.	PART NAME	HALLICRAFTERS PART No.	NOTES
178	Switch	608307	Bus-On-Off
179	"	608307	Treble
180	"	608307	Bass
181	"	18A092	Muting
182	Ballast Tube	248570	
183	3 Gas Var. Cap	48C178	(AM) (12-475M) each section
184	Trimmer	48C178	(F.I.)
185	Trimmer Strip	44A189	BC Osc. Adj.
186	"	44B195	AL5, AL9, A22, A25, A28, A31
187	"	44B196	AL6, A20, A23, A26, A29, A32
188	"	44B190	AL7, A21, A24, A27, A30, A33
189	Trimmer	44A194	F.I. RF Adj.
190	Pointer	82B143	F.I. Ant. Adj.
191	Dial Glass	82B138	
192	"	22B184	Upper
193	"	22B183	Lower
194	"	15A131	

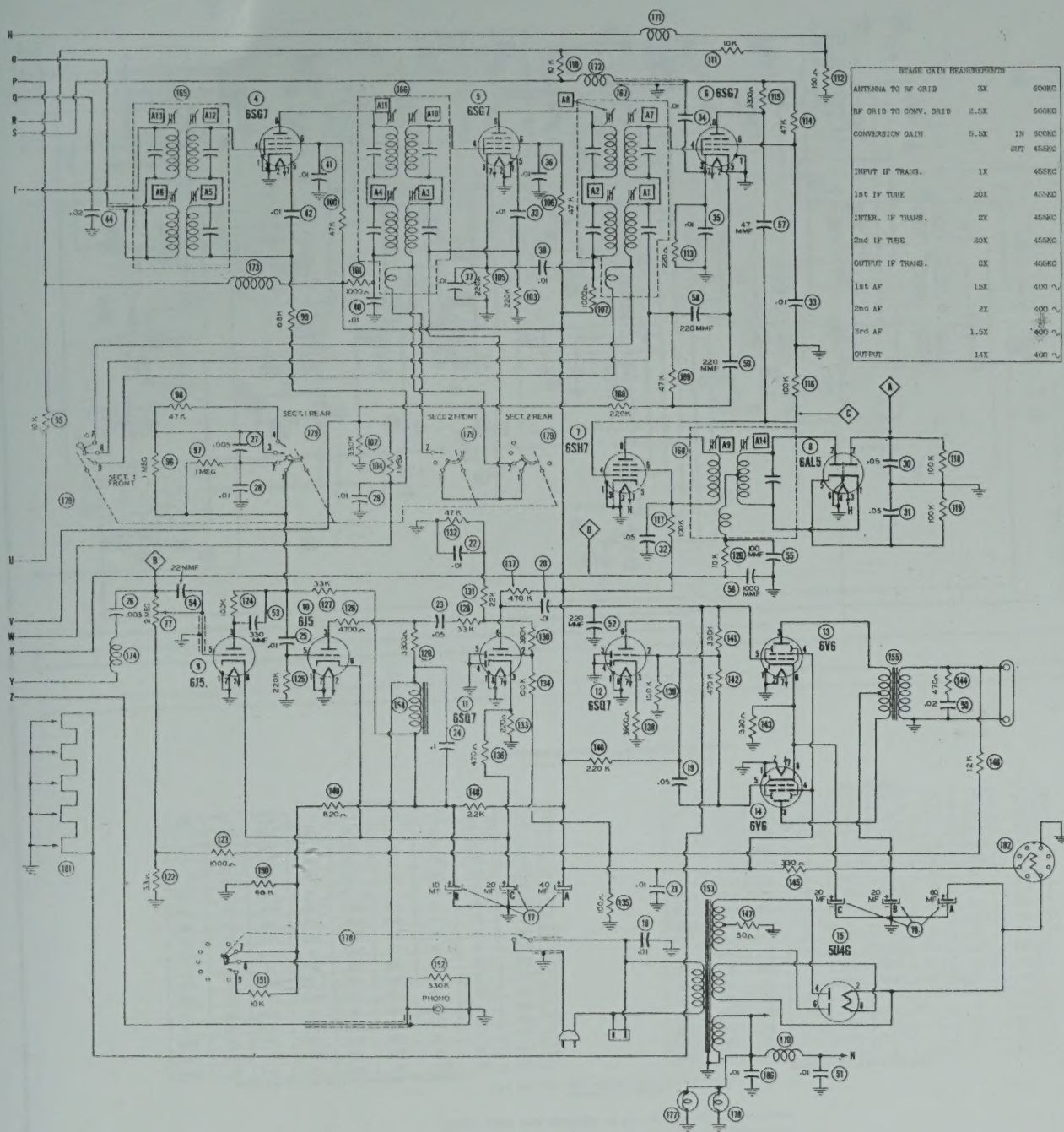
PUSHBUTTON ADJUSTMENTS

1. Make up list of stations desired to be set up.
2. Turn set on and allow to warm up for at least fifteen minutes.
3. Insulate muting switches by inserting paper strip between contacts.
4. Remove transparent section of button and insert screwdriver thru large hole of button.
5. Loosen locking screw not more than one turn.
6. Depress pushbutton and manually tune in station desired to be set up, and tighten locking screw.
7. Insert call letter tab of station between transparent section of button and metal insert and replace insert in button. This station is now set up.
8. Repeat the above procedure for the remaining buttons to be set up.









STAGE GAIN MEASUREMENTS			
ANTENNA TO RF GRID	3X	600KC	
RF GRID TO CONV. GRID	2.5X	600KC	
CONVERSION GAIN	5.5X	1N 600KC	
		IFT 455KC	
INPUT IF TRANS.	1X	455KC	
1st IF TUNE	20X	455KC	
INTER. IF TRANS.	2X	455KC	
2nd IF TUNE	20X	455KC	
OUTPUT IF TRANS.	2X	455KC	
1st AF	1.5X	600 ~	
2nd AF	2X	600 ~	
3rd AF	1.5X	600 ~	
OUTPUT	14X	400 ~	

IF=455KC AM

IF=10.7MC FM

The stage gain measured values listed above are approximate values for an average operative stage, rather than an absolute value. It should be borne in mind that it is possible to introduce so many variables into the measurement operation, such as, type of equipment used for measuring, handling and placement of probes, the accuracy of alignment, etc., that an absolute reading is impractical. AVC is made inoperative and 3-volt battery bias substituted for measurement.











# ALIGNMENT INSTRUCTIONS—READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

Use scales on dial pointer rails for calibration purposes. These are accessible after dial backplate has been removed. With tuning caps. fully closed set right edges of dial pointer saddles to "0" on both scales.  
Use insulated screwdriver for all adjustments.  
Set treble tone control to #1 position fully counter-clockwise.

## AM IF ALIGNMENT

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
1 .01 MFD	High side to station of center section of AM tuning cap. Low side of chassis.	435KC	PC (3 Posi-calibration from full counter-clockwise)	#55 on AM calibration strip.	Across voice coil	A1, A2, A3, A4, A5, A6.	Adjust for maximum output with tone control fully counter-clockwise.

## FM IF ALIGNMENT USING AM SIGNAL GENERATOR AND VTVM

If a VTVM is not available a 20KΩ per volt DC voltmeter may be used.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	CONNECT VTVM	ADJUST	REMARKS
2 .01 MFD	High side to station of center section of FM tuning cap. Low side to chassis.	10.7MC (Unmodulated)	FM (4 Posi-calibration from full counter-clockwise)	#50 on FM calibration strip.	DC probe to Point A7, A8, A9, A10, Common A11, A12 to chassis A13	A7, A8, A9, A10, A11, A12	Adjust for maximum deflection.
3 .01 MFD	"	"	"	"	DC probe to Point A14, Common A15 to chassis	A14	Adjust for zero deflection. Continue with RF Alignment in Step 5.

## FM IF ALIGNMENT USING FM SIGNAL GENERATOR AND OSCILLOSCOPE

Use frequency modulated signal with 60  $\mu$  modulation and 250KC sweep. Use 120  $\mu$  sawtooth voltage in scope for horizontal deflection.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	SCOPE CONNECT	ADJUST	REMARKS
2 .01 MFD	High side to station of center section of FM tuning cap. Low side to chassis.	10.7MC (4 grid) of 6SG7 (1st IF Tube (4). Mod.)	FM (4 Posi-calibration from full counter-clockwise)	#50 on FM calibration strip.	Vertical input in series with 200K $\Omega$ resistor to Point A7, A8, A9, A10, Common A11, A12 to chassis	A7, A8, A9, A10, A11, A12	Adjust for maximum amplitude, symmetry and coincidence of pattern per Fig. 1.
3 .01 MFD	High side to station of center section of FM tuning cap. Low side to chassis.	"	"	"	Vertical input to Point A13, A14, Common A15 to chassis	A13, A14	Adjust for maximum amplitude and A14 for maximum straightness of crossover lines with center of pattern per Fig. 2. Continue with RF Alignment in Step 5.

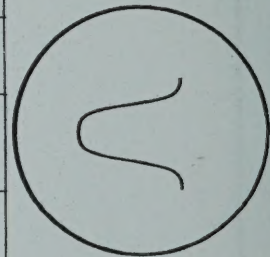


FIG. 1

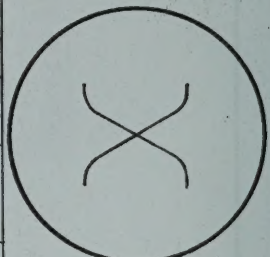


FIG. 2

## RF ALIGNMENT

Standard RMA dummy antenna consists of 200 MFD cap. in series with a 20 microhenry RF choke with choke shunted by a 400 MFD cap. in series with a 400  $\Omega$  carbon resistor. Volume control should be at maximum position. Output of signal generator should be no higher than necessary to obtain an output reading. Use an insulated alignment screwdriver for adjusting.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	BAND SWITCH POS.	RADIO DIAL SETTING	OUTPUT METER	ADJUST	REMARKS
5 5K $\Omega$ Dummy	To terminals "A" and "B" on orient. terminal strip.	1500KC	50	#65 on AM calibration strip.	Across voice coil	A15	Adjust for maximum output
6 "	"	"	"	Tune for maximum output.	"	A16, A17	Adjust for maximum output
7 "	"	600KC	"	#13.5 on AM calibration strip.	"	A18	Adjust for maximum output. Repeat Steps 5, 6, 7 until no further improvement can be made.
8 "	"	18KC	Band C (2 positions from full counter-clockwise)	#54 on AM calibration strip.	"	A19	Adjust for maximum output
9 "	"	"	"	Tune for maximum output.	"	A20, A21, A22	Rock tuning cap. and adjust for maximum output. Adjust for maximum output
10 "	"	18MC	"A" (fully counter-clockwise)	#94.5 on AM calibration strip.	"	A23, A24, A25	Rock tuning cap. and adjust for maximum output. Repeat Steps 10, 11, 12 & 13 until no further improvement can be made.
11 "	"	"	"	Tune for maximum output.	"	A26, A27	Adjust for maximum output
12 "	"	15KC	"	#7.5 on AM calibration strip.	"	A28, A29, A30, A31	Rock tuning cap. and adjust for maximum output. Repeat Steps 10, 11, 12 & 13 until no further improvement can be made.
13 "	"	"	"	Tune for maximum output.	"	A32, A33	Adjust for maximum output
14 "	"	12KC	"B" (1 position from full counter-clockwise)	#91.5 on AM calibration strip.	"	A34	Rock tuning cap. and adjust for maximum output. Repeat Steps 14, 15, 16 & 17 until no further improvement can be made.
15 "	"	"	"	Tune for maximum output.	"	A35, A36	Adjust for maximum output
16 "	"	9KC	"	#6.5 on AM calibration strip.	"	A37, A38, A39	Rock tuning cap. and adjust for maximum output. Repeat Steps 14, 15, 16 & 17 until no further improvement can be made.
17 "	"	"	"	Tune for maximum output.	"	A40, A41, A42	Adjust for maximum output
18 2 - 150K $\Omega$ carbon res.	Each side in series to FM dipole terminals.	108KC	FM	#83.5 on FM calibration strip.	"	A43, A44, A45	Rock tuning cap. and adjust for maximum output. Repeat Steps 14, 15, 16 & 17 until no further improvement can be made.
19 "	"	"	"	Tune for maximum output.	"	A46, A47, A48	Adjust for maximum output